

CLAIMS

1. A molding formed of a thermoplastic elastomer composition comprising: an aromatic vinyl-isoprene block copolymer (a) including two or more poly(aromatic vinyl) blocks each having a weight-average molecular weight of 14,000 to 100,000, in an amount of 55 to 95 wt%; an aromatic vinyl-isoprene diblock copolymer (b) in an amount of 0 to 40 wt%; and polyisoprene (c) having a weight-average molecular weight of 5,000 to 300,000, in an amount of 5 to 33 wt%; wherein the composition has an aromatic vinyl monomer unit content of 14 to 30 wt% based on the total amount of the components (a), (b), and (c).

2. A molding as described in claim 1, wherein the aromatic vinyl-isoprene block copolymer (a) has an aromatic vinyl monomer unit content of 17 to 50 wt%.

3. A molding as described in claim 1, wherein the aromatic vinyl-isoprene block copolymer (a) has a weight-average molecular weight of 120,000 to 1,200,000.

4. A molding as described in claim 1, wherein each of the poly(aromatic vinyl) blocks contained in the aromatic vinyl-isoprene diblock copolymer (b) has a weight-average molecular weight of 14,000 to 100,000.

5. A molding as described in claim 1, wherein the aromatic vinyl-isoprene diblock copolymer (b) has an aromatic vinyl monomer unit content of 17 to 50 wt%.

6. A molding as described in claim 1, wherein the

aromatic vinyl-isoprene diblock copolymer (b) has a weight-average molecular weight of 60,000 to 250,000.

7. A molding as described in claim 1, wherein the aromatic vinyl monomer is styrene.

8. A molding as described in claim 1, wherein the thermoplastic elastomer composition comprises the aromatic vinyl-isoprene block copolymer (a) in an amount of 55 to 89 wt%; the aromatic vinyl-isoprene diblock copolymer (b) in an amount of 1 to 35 wt%; and the polyisoprene (c) in an amount of 10 to 30 wt%.

9. A molding as described in claim 1, which is formed through injection molding.

10. A roller comprising a molding as recited in claim 1 serving as an elastic member.

11. A roller as described in claim 10, which is a paper feed roller or a paper transport roller.